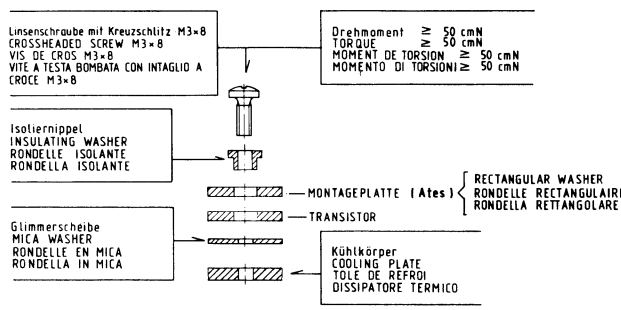
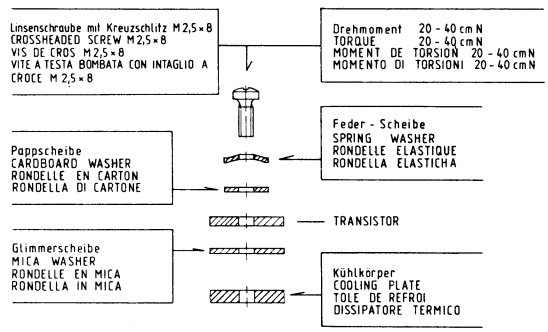
Montageanleitung für Transistoren / MOUNTING INSTRUCTIONS FOR TRANSISTORS /
INSTRUCTIONS DE MONTAGE POUR LES TRANSISTORS / ISTRUZIONI DI MONTAGGIO PER DEI TRANSISTORI

T 109 / 110 / 309 / 310

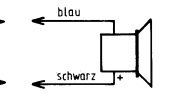


T 106 / 107 / 108 / 306 / 307 / 308

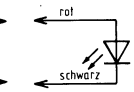


Achtung: Glimmerscheibe beidseitig mit Siliconfett P 12 bestreichen (Wacker-Chemie, München)
IMPORTANT: SMEAR MICA WASHER AT BOTH SIDES WITH SILICON GRESE P 12 (WACKER-CHEMIE, MUNCHEN)
IMPORTANT: GRAISSER LA RONDELLE DE MICA AVEC DE LA GRAISSE P 12 (WACKER-CHEMIE, MUNCHEN)
ATTENZIONE: LA RONDELLA IN MICA VA SPALMATA DA AMBO LE PARTI DI GRASSO AL SILICONI P 12 (WACKER-CHEMIE, MUNCHEN)

09238-160.21
Dr 101

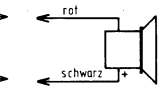


19064-025.71
Z=3Ω / 300Hz



LD 41 A

09238-160.21
Dr 301



19045-013.01
Z=6Ω / 5000Hz

T 110/310	BV 9654 - 389.97
T 109/309	BV 9654 - 390.97
T 108/308	BV 9654 - 387.97
T 107/307	BV 9654 - 388.97
T 106/306	BV 9654 - 382.97
GL 901	BV 0820 - 479.97

(X) Ruhestromeinstellung mit R115; 50mA bei 220V Netzspannung und R_L
(Y) Ruhestromeinstellung mit R315; 60mA bei 220V Netzspannung und R_L

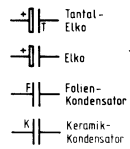
(X) CLOSED-CIRCUIT ADJUSTMENT WITH R 115; 50mA AT 220V MAINS VOLTAGE AND R_L
(Y) CLOSED CIRCUIT ADJUSTMENT WITH R 315; 60mA AT 220V MAINS VOLTAGE AND R_L

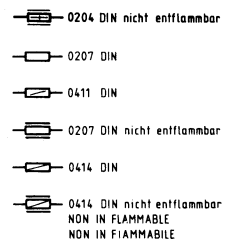
(X) REGLAGE DE COURANT DE REPOS AVEC R115, 50mA A 220V TENSION SECTEUR ET R_L
(Y) REGLAGE DE COURANT DE REPOS AVEC R 315; 60mA A 220V TENSION SECTEUR ET R_L

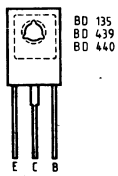
(X) REGOLAZIONE CORRENTE RIPOSO CON R 115, 50mA A 220V TENSIONE DI RETE E R_L
(Y) REGOLAZIONE CORRENTE RIPOSO CON R 315, 60mA A 220V TENSIONE DI RETE E R_L

▲ Gekennzeichnete Bauteile: Aus Sicherheitsgründen nur durch Orginalbauteile ersetzen!
MARKED COMPONENTS: FOR SAFETY REASONS, REPLACE THESE COMPONENTS BY ORIGINAL COMPONENTS ONLY!
COMPOSANTS REPERES: POUR DES RAISONS DE SECURITE, NE REMPLACET CES COMPOSANTS PAR DES QUE COMPOSANTS ORIGINAUX!
COMPONENTI CONTRASSEGNATI: PER MOTIVI DI SICUREZZA IMPIEGARE SOLTANTO PEZZI DI RICAMBIO ORIGINALI!

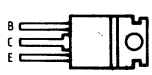
BC 337/40
BC 327/25/40
BC 328/40
BC 548 C
BC 549 C
BC 550 C
BC 559 C
BC 560 A/B
BC 547 B







BD 135
BD 439
BD 440



BD 907
BD 908

* Abstand Widerstandskörper zur Druckplatte: 8mm
DISTANCE OF RESISTANCE TO PRINTED BOARD: 8mm
DISTANCE ENTRE RESISTANCE ET PLAQUE IMPRIMEE: 8mm
DISTANZA TRA RESISTENZA E PIASTRA STAMPATA: 8mm

Änderungen vorbehalten!
ALTERATIONS RESERVED!
MODIFICATIONS RESERVEES!
CON RISERVA DI MODIFICA!

GRUNDIG

Aktiv-Box XM 400

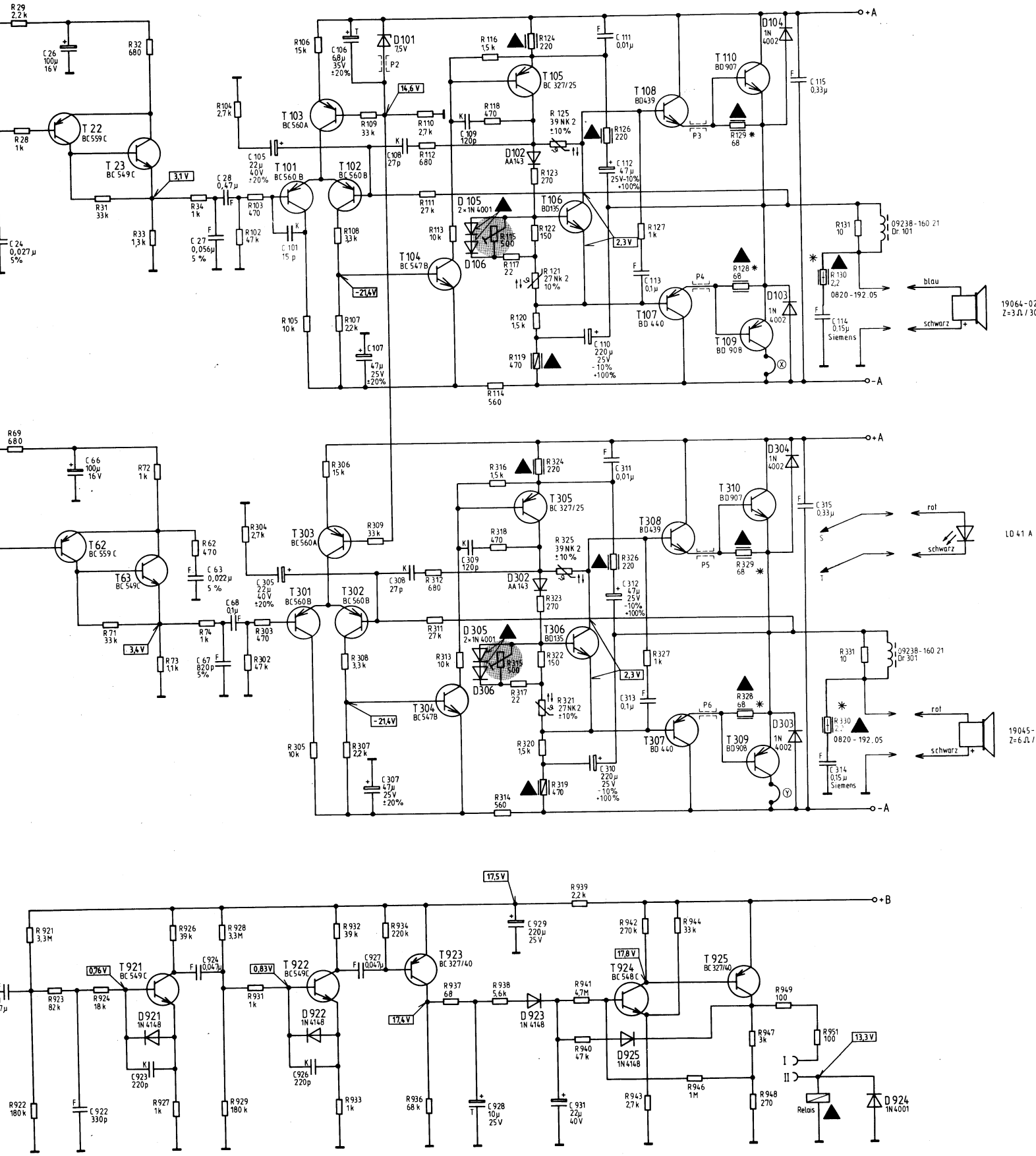
(13577-906.01)

2 Weg-Verstärker

(19751-906.13)

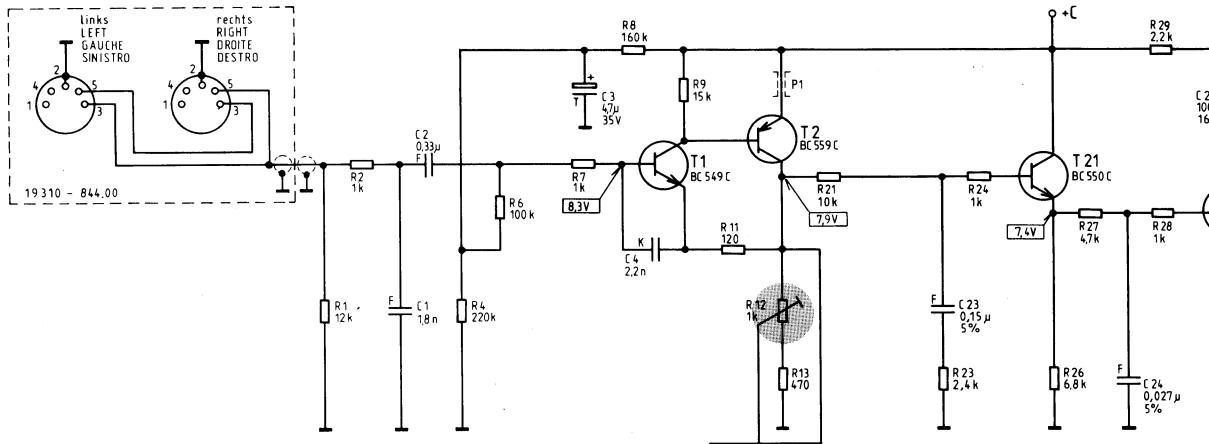
924
4001

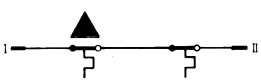
iemens



Relais : V 23027 - D 0005 - A 402 Siemens

| | | |

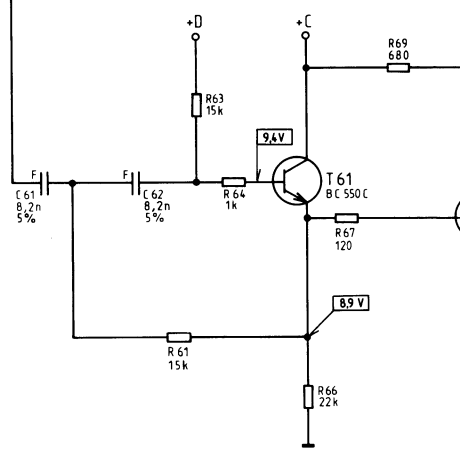




Endstufenthermoschalter
OUTPUT STAGE THERMOSWITCH
INTERRUPTEUR THERMIQUE
D'ETAGE SORTIE
INTERRUTORE TERMICO DELLO
STADIO FINALE

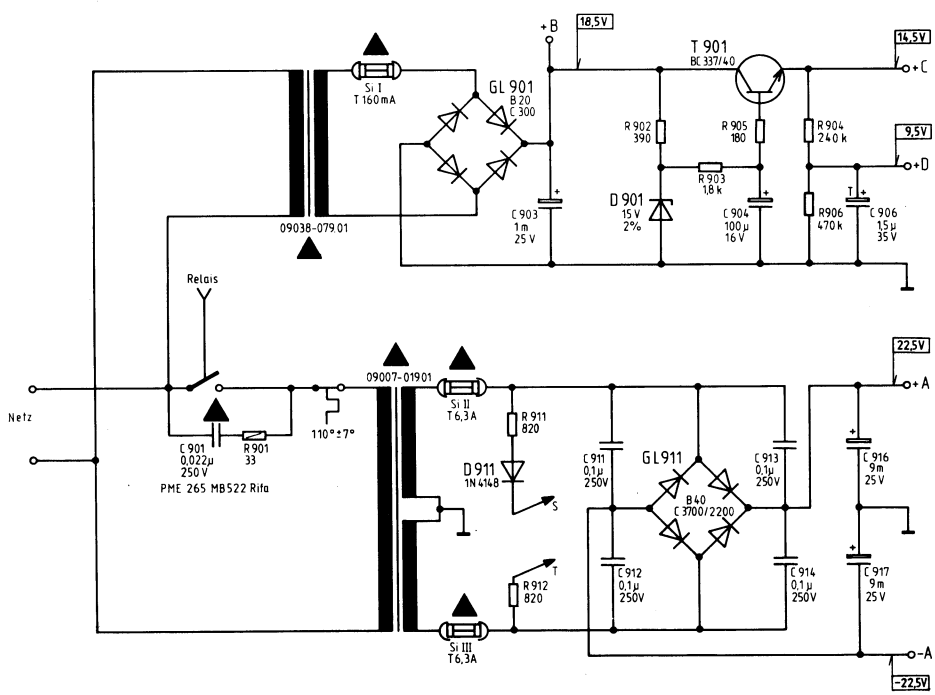
Nr.09023-220.00

Alle Spannungen bei 220V bei angezogenen Relais,gegen Masse gemessen ,ohne Aussteuerung
ALL VOLTAGES MEASURED AGAINST CHASSIS AT 220 V WITH RELAY ENERGIZED ,without signal
TOUS LES TENSIONS SONT MESURÉES À 220V PAR RAPPORT À LA MASSE ,LE REAIS ÉTANT ACTIVÉ ET SANS SIGNAL D'ATTAQUE
TUTTE LE TENSIONI SONO MISURATE A MASSA CON 220 V ,CON RELÉ ECCITATO E SENZA PILOTAGGIO



P 1, 2, 09647-010 97
P 3-6 09647-002 97

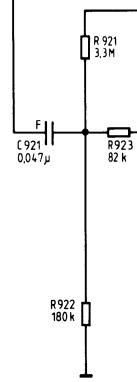
Ferritperlen lackiert
FERRITE BEADS LACQUERED
PERLES FERRITE LAQUÉ
PERLE DI FERRITI LACCATE



220 V~
50/60 Hz
135W bei Nennleistung
WITH NORMAL OUTPUT
AVEC PUISSANCE NOMINALE
CON POTENZA NOMINALE

12 W (ohne Signal)
(WITHOUT SIGNAL)
(SANS SIGNAL)
(SENZA SEGNALE)

3 W (Stand by)



| | | |

Ausbau der Druckplatte

1. 14 Kreuzschlitzschrauben aus der Rückwand herausdrehen.
2. Lautsprecherleitungen ablöten.
3. 4 Schrauben auf der Seite mit den Kühlrippen herausdrehen.
4. 4 Schrauben auf der Druckplattenseite herausdrehen.

Removing the circuit board

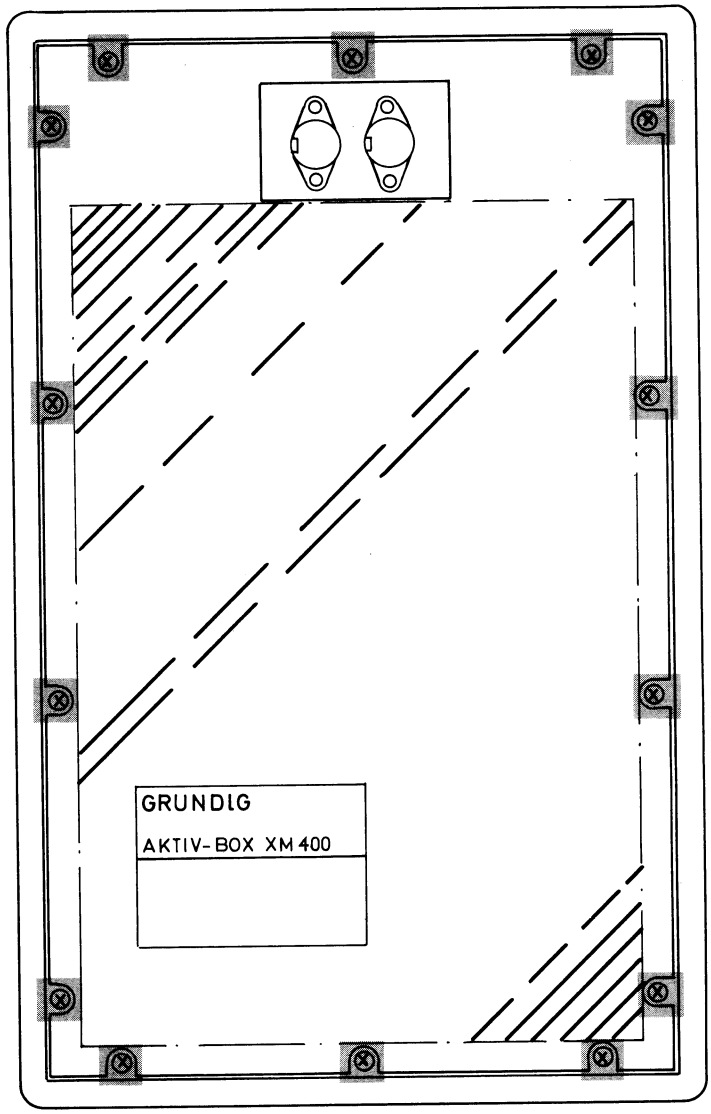
1. Remove 14 cross-slotted screws from the rear panel.
2. Unsolder loudspeaker leads.
3. Remove 4 screws from the side with the cooling ribs.
4. Unscrew 4 screws from the printed circuit board side.

Démontage du circuit imprimé

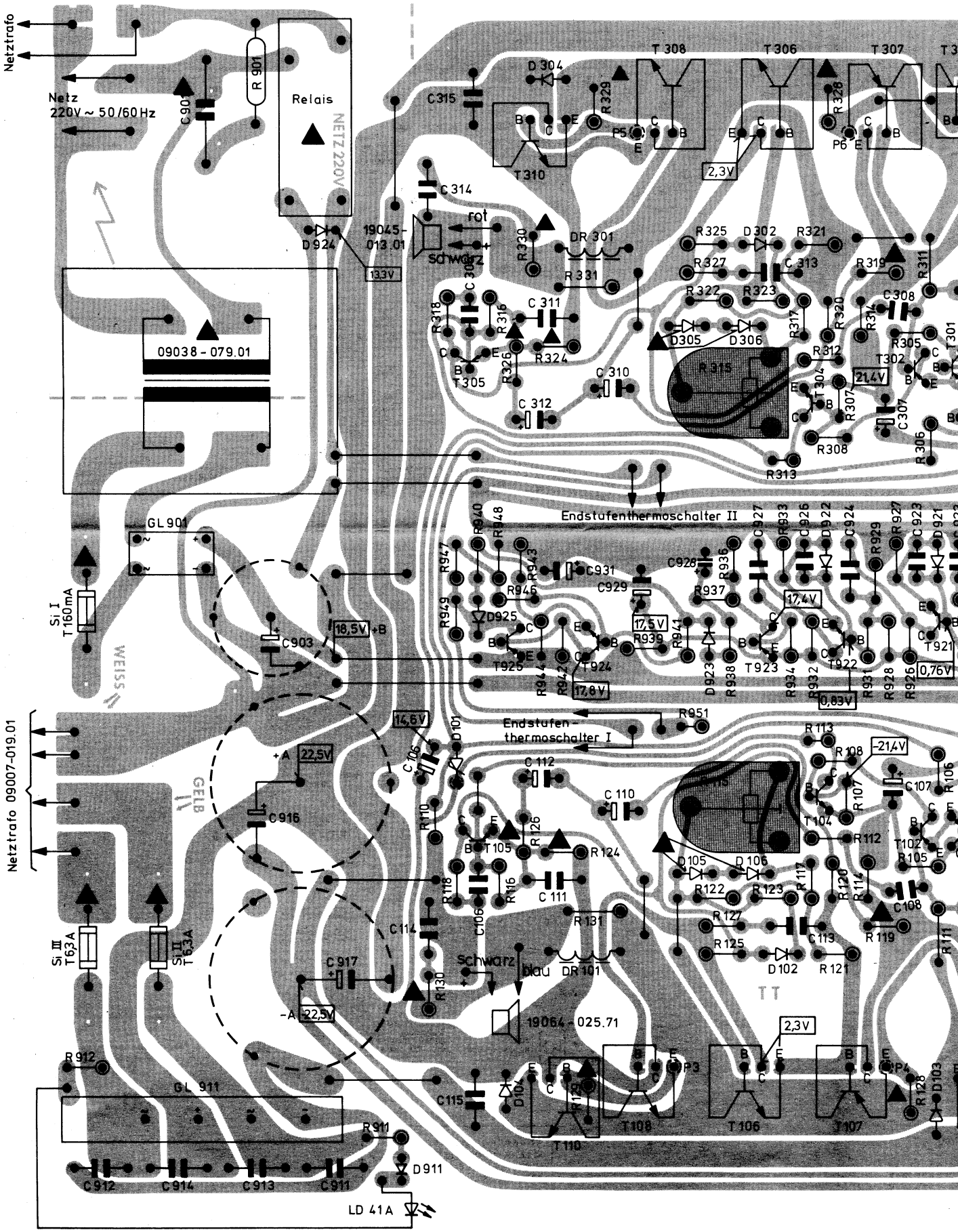
1. Dévisser les 14 vis de crosse situées sur le panneau arrière.
2. Déssouder les câbles haut-parleur.
3. Dévisser les 4 vis se trouvant sur le côté comportant le radiateur.
4. Dévisser 4 vis se trouvant sur le côté circuit imprimé.

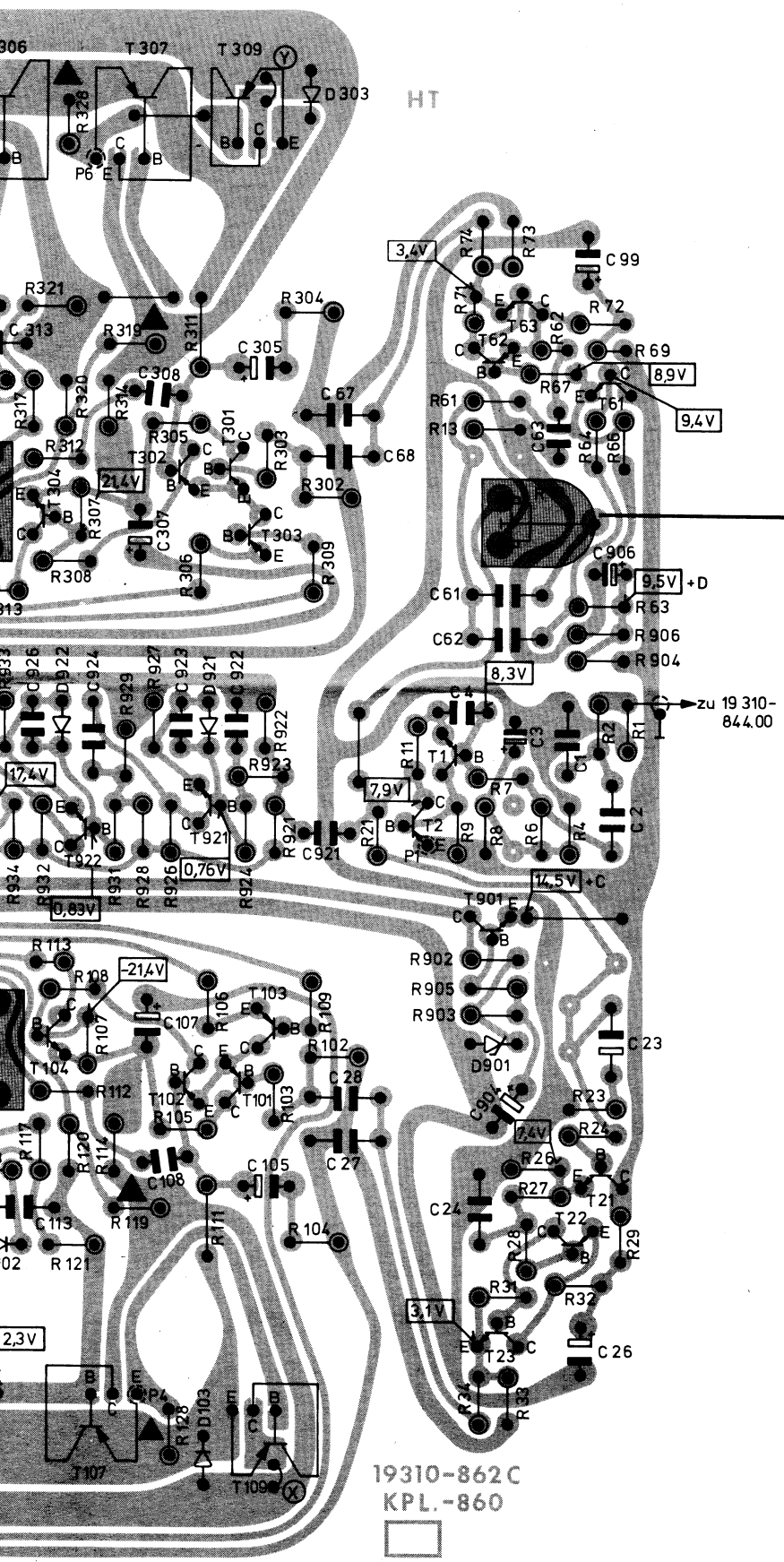
Smontaggio della piastra stampata

1. Svitare le 14 viti con intaglio a croce dal pannello posteriore.
2. Dissaldare i cavi dell'altoparlante.
3. Svitare le 4 viti situate sul lato con le alette di raffreddamento.
4. Svitare le 4 viti situate sul lato della piastra stampata.



Druckschaltungsplatte, Lötseite
PRINTED CIRCUIT BOARD, SOLDER SIDE
PLAQUE CIRCUIT IMPRIME, COTE SOUDURES
PIASTRA CIRCUITI STAMPATI, LATO SALDATURE





Regler R 12
keinesfalls verstellen!
Neueinstellung nur durch autorisierte KD-Niederlassungen

Do not change setting of control R 12! Readjustment must only be carried out by an authorized service agency.

Ne pas changer la position du réglage R 12! Un nouveau réglage ne doit être effectué que par une filiale SAV autorisée.

Non toccare il regolatore R 12. Una nuova regolazione va affettuata solo nei centri di assistenza autorizzati.